

# Work Order ID 76117

**\*76117\***

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Monday, November 07, 2011 10:37:13 AM

Item ID: D412-760-211 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Baggage Compartment Protector  
 Start Date: 11/7/2011 Start Qty: 2.00 **\*2\*** Cust Item ID:  
 Required Date: 11/16/2011 Req'd Qty: 2.00 **\*2\*** Customer:  
 Reference:

Approvals: Process Plan: *P* Date: 11-11-07 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D412-760	D

100 0.00  
**\*100\***  
 DC Memo 0.00  
 Document Control Photocopy bluefile & type labels per PPP D412-760-211 CHG 001 *Sulu/16*  
*HJ Gormley 11-11-15*  
*(2)*

110 Pick Kit 0.00  
**\*110\***  
 Packaging Memo 0.00  
 Packaging *11/19/11*  
*(2)*

120 QC4- 100% Inspect kits for completeness 0.00  
**\*120\***  
 QC Memo 0.00  
 Quality Control *Sulu/16*  
*(2)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action - Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 76117****\*76117\***

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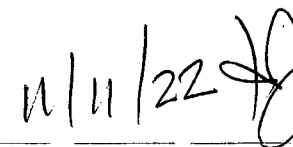
Monday, November 07, 2011 10:37:13 AM

Item ID: D412-760-211 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID:  
Item Name: Baggage Compartment Protector Stop **\*NS2\***  
Start Date: 11/7/2011 Start Qty: 2.00 **\*2\*** Cust Item ID:  
Required Date: 11/16/2011 Req'd Qty: 2.00 **\*2\*** Customer:

## Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-760-211								
	Location: <u>116</u>								
	PPP rev: <u>DRAFT</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

11/11/22   
MF 11-11-21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Monday, November 07, 2011 10:37:17 AM

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Work Order ID: 76117

**\*76117\***

Parent Item: D412-760-211

**\*D412-760-211\***

Parent Item Name: Baggage Compartment Protector

Start Date: 11/7/2011

Required Date: 11/16/2011

Start Qty: 2.00

Required Qty: 2.00

## Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
80-004-2-6 <i>Sel</i> <b>*80-004-2-6*</b> Insert		Purchased	No				Each	99.0000	<del>x36</del> **	72			

### Location

### Loc Qty

### Loc Code

ST377

99

118177

99

110

Each

522.0000

36

72

\*\*

118177

D3628-1

Manufactured

No

*Sel* **\*D3628-1\***

Cupped Washer

### Location

### Loc Qty

### Loc Code

ST071

22

63041

22

ST072

500

71424

500

110

Each

1.0000

\*\*

63041 10X

71424 62X

76118

D3876-1

Manufactured

No

*Sel* **\*D3876-1\***

Protector - RH Fwd Wall

### Location

### Loc Qty

### Loc Code

PKG

1

72306

1

110

Each

0.0000

\*\*

2

76121

D3876-3

Manufactured

No

*Sel* **\*D3876-3\***

Protector - Fwd Wall

D3876-5

Manufactured

No

*Sel* **\*D3876-5\***

Protector - LH Wall

110

Each

0.0000

\*\*

2

B 76122

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Page 2

Monday, November 07, 2011 10:37:17 AM

Work Order ID: 76117

\*76117\*

Parent Item: D412-760-211

\*D412-760-211\*

Parent Item Name: Baggage Compartment Protector

Start Date: 11/7/2011

Required Date: 11/16/2011

Start Qty: 2.00

Required Qty: 2.00

<u>D3876-7</u>	Manufactured	No	110	Each	0.0000	<u>1</u> - <u>2</u> ** 76123 <i>Le</i>
<i>S</i> *D3876-7* Protector - Aft Wall						
<u>D3876-11</u>	Manufactured	No	110	Each	0.0000	<u>1</u> - <u>2</u> ** 76119 <i>Le</i>
<i>S</i> *D3876-11* Protector - Floor						
<u>D3876-9</u>	Manufactured	No	110	Each	0.0000	<u>1</u> - <u>2</u> ** 76126 <i>Le</i>
<i>S</i> *D3876-9* Protector - RH Aft Wall						
<u>D3876-13</u>	Manufactured	No	110	Each	0.0000	<u>1</u> - <u>2</u> ** 76120 <i>Le 11/17 (2)</i>
<i>S</i> *D3876-13* Protector - Door						
<u>D3952-1</u>	Manufactured	No	110	Each	9.0000	<u>1</u> - <u>2</u> ** <i>Le</i>
<i>S</i> *D3952-1* Placard						

	<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>	
	ST096		9			
	68932		9			
<u>MS27039-1-04</u>	Purchased	No	110	Each	127.0000	<u>36</u> - <u>72</u> ** 68932 <i>Le 11/17 (2)</i>
<i>S</i> *MS27039-1-04* SCREW						

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST291	127	
115006	27	
117591	100	

115006 276  
117591 40X

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



## 25.9 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	QTY -111	QTY -113	QTY -211	Part Number	Description
X							D412-760-011	CABIN FLOOR PROTECTOR KIT
	X						D412-760-013	CABIN FLOOR PROTECTOR KIT
		X					D412-760-015	CABIN FLOOR PROTECTOR KIT
			X				D412-760-017	CABIN FLOOR PROTECTOR KIT
				X			D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
					X		D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
						X	D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
1							D3574-1	CABIN FLOOR PROTECTOR
1							D3574-2	CABIN FLOOR PROTECTOR
	1						D3574-3	CABIN FLOOR PROTECTOR
	1						D3574-4	CABIN FLOOR PROTECTOR
		1					D3574-5	CABIN FLOOR PROTECTOR
		1					D3574-6	CABIN FLOOR PROTECTOR
1							D3575-1	CABIN FLOOR PROTECTOR
1							D3575-2	CABIN FLOOR PROTECTOR
	1						D3575-3	CABIN FLOOR PROTECTOR
	1						D3575-4	CABIN FLOOR PROTECTOR
		1					D3575-5	CABIN FLOOR PROTECTOR
		1					D3575-6	CABIN FLOOR PROTECTOR
			1				D3788-1	CABIN FLOOR PROTECTOR
			1				D3788-2	CABIN FLOOR PROTECTOR
			1				D3788-3	CABIN FLOOR PROTECTOR
			1				D3788-4	CABIN FLOOR PROTECTOR
6	4	6	6				D3580-1	JOGGLE BRACKET
14	40	14	14			36	D3628-1	CUPPED WASHER
6	8	6	6				D3628-3	CUPPED WASHER
						1	D3876-1	RH FORWARD WALL PROTECTOR
						1	D3876-3	FORWARD WALL PROTECTOR
						1	D3876-5	LH WALL PROTECTOR
						1	D3876-7	AFT WALL PROTECTOR
						1	D3876-9	RH AFT WALL PROTECTOR
						1	D3876-11	FLOOR PROTECTOR
						1	D3876-13	DOOR PROTECTOR
				1	1		D3933-1	LH AFT CABIN WALL PROTECTOR
				1	1		D3933-2	RH AFT CABIN WALL PROTECTOR
				1			D3935-1	LH PYLON PROTECTOR
							D3935-2	RH PYLON PROTECTOR
					1		D3935-3	LH PYLON PROTECTOR
					1		D3935-4	RH PYLON PROTECTOR
				14	14		D3942-1	ANGLE
				10	10		D3942-3	CLIP
						1	D3952-1	PLACARD
						36	80-004-2-6	INSERT
28		28	28				AN960JD10	WASHER
12		12	12				AN960JD416	WASHER
14		14	14				MS24694S54	SCREW
6		6	6				MS24694S100	SCREW
						36	MS27039-1-04	SCREW
				4	4		MS27039-4-10	SCREW
				6	6		MS27039-4-14	SCREW
				6	6		MS27039-5-08	SCREW
				8	8		MS27039-5-12	SCREW

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